

Work Order ID 157470

Tuesday, March 21, 2017 11:42:44 AM

157470

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Item ID: D4009-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bonding Braid
 Start Date: 3/23/2017 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 3/27/2017 Req'd Qty: 4.00 ***4*** Customer:
 Reference: SCHEDULED

Approvals: Process Plan: DAS 21 Date: MAR 21 2017 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4009	A ✓								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.96				4X			17/03/23
Packaging									
120		0.00							
120									
Small Fab	Memo	0.96				4X			17/03/23
Small Fab	Assemble as per dwg D4009								
130	QC5- Inspect part completeness to step on W/O	0.00							
130									
QC	Memo	0.08				4			17/03/23
Quality Control									

DAS 38 9-89
 MAR 24 2017

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140	Identify as per dwg & Stock Location: <u>Slot</u>	0.00							
140						4			DAS 6
Packaging	Memo	0.04						MAR 24 2017	9-89
Packaging									

150	QC21- Final Inspection - Work Order Release	0.00							
150									17/3 b8 JF
QC	Memo	0.40							
Quality Control									

PA 2017/03/27

DAS
21
9-89

MAR 27 2017

Picklist Print

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Parent Item: D4009-041

D4009-041

Parent Item Name: Bonding Braid

Start Date: 3/23/2017

Required Date: 3/27/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP rev A 10.02.02 new issue Prelim EC verified by:DD IPP Rev:B
10.05.03 as per ECN10-562 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4009-1 *D4009-1* Terminal End		Manufactured	No			110	Each	30.0000	2	8		17/03/23	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST070				30					
				152944				30					
D4009-3 *D4009-3* Ground Strap		Manufactured	No			110	Each	10.0000	1	4		17/03/23	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST070				10					
				112347				5					
				154559				5					
D4009-5 *D4009-5* Ground Strap		Manufactured	No			110	Each	13.0000	1	4		17/03/23	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST071				13					
				115076				8					
				154562				5					
D4009-7 *D4009-7* Tab		Manufactured	No			110	Each	47.0000	1	4		17/03/23	D/ 3 9-
				<u>Location</u>				<u>Loc Qty</u>					
				ST071				47					
				121538				47					

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Parent Item: D4009-041

D4009-041

Parent Item Name: Bonding Braid

Start Date: 3/23/2017

Required Date: 3/27/2017

Start Qty: 4.00

Required Qty: 4.00

D4009-9

Manufactured

No

110

Each

26.0000

1

4

D4009-9

Receptacle

17/03/23
DAS
36
9-88

Location

Loc Qty

Loc Code

ST071

26

113166

26

4